



TECHNICAL SHEET F01S

F01S SPRAY UV FLASH PRIMER 400 ml

HS UV Filling primer

A) DESCRIPTION AND FIELDS OF APPLICATION:

Aerosol UV primer. Curing with UVA light, using traditional Mercury vapor lamps or Led lamps with defined wavelength. Ideal for spot repair with extra fast curing time.

Excellent adhesion on steel, steel galvanised and aluminium.

Excellent sandability.

CE2004/42/IIB(e)(840)840

B) TECHNICAL DATA:

Composition	Special resins and acrylic monomers, pigments and mineral charges.
Specific weight	1,05 ± 0,01
Available colours	Light neutral
Safety data	See safety data sheets

C) SURFACE PREPARATION :



* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double coats.



* Sand with P180-P220.

* Clean the surface to be treated with Antisil V09 and make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Shake aerosol before use.
- * Check that nozzle is clean
- * At the end of use, turn aerosol, reverse down aerosol upside down and press valve to clean nozzle.
- * See MSDS and use suitable mask, safety glasses and gloves.



F01S SPRAY UV FLASH PRIMER 400 ml

sheet #

F01S

E) PROCESSING:



Apply two coat
Final thickness : 40-70 dry microns



2' flash-off



4' minutes at 1-2 cm using LED 365 nm
or 5' minutes at 15 cm using traditional Mercury vapor lamp



P320-P400



P600-P1000

F) TOOLS CLEANING:

*

G) RECOATING :

2K acrylic and polyurethanic enamel top coats
Solventborne Basecoat
Waterborne Basecoat

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained